

UNLOCK SHIPPING BRACKETS

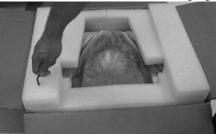
The GAC[®] 2500 instrument contains (2) shipping brackets that secure the measurement cell during shipping. After unpacking the instrument, the shipping brackets must be unlocked and placed in the operating location before proceeding to setup and operation.

To unlock shipping bracket:

1. Remove Allen wrench from upper foam packaging insert.

Figure 1

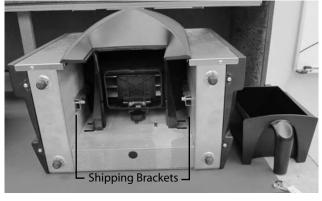
Remove Allen wrench from Packaging



- 2. Carefully remove instrument from packaging and place on a flat, sturdy surface.
- 3. Remove grain drawer and set aside.
- 4. Place instrument on its backside. Shipping brackets are located on the left and right side wall.

Figure 2

Remove Grain Drawer and Locate Shipping Bracket



5. Loosen hex bolt from the shipping locked location.

Figure 3

Loosen Hex Bolt From Bracket



6. Remove hex bolt and set aside.



Figure 4

Remove Hex Bolt



7. Press down on the bracket to release.

Figure 5

Press Down on Bracket



8. Slide bracket forward and align with operating location.

Figure 6

Slide Bracket Forward



9. Insert hex bolt into operating location hole and securely tighten using the Allen wrench.

Figure 7

Insert Hex Bolt and Tighten



- 10. Perform the same procedure to the other bracket.
- 11. Once both brackets are securely tightened to the operating location, place instrument upright.

IMPORTANT: If for any reason this instrument is shipped, the hex bolts should be removed from the operating location and secured back to the shipped locked location to protect the measurement cell during transit!